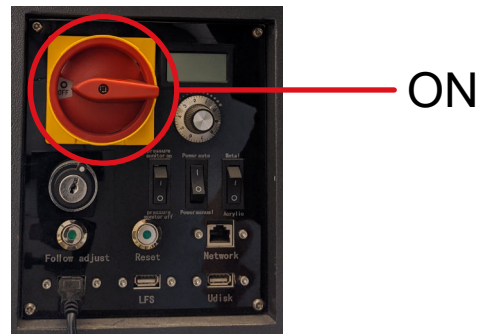


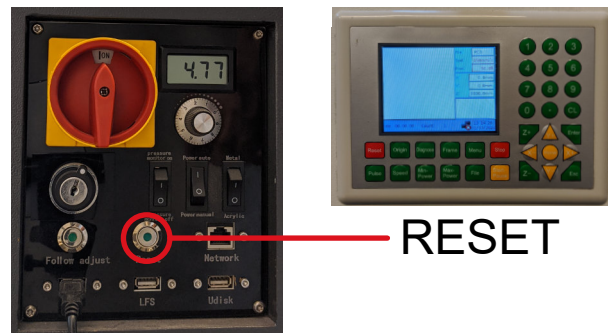
# STEP-BY-STEP INSTRUCTIONS

## BRM 90130-X Large LASERCUTTER

1 Turn the red switch clockwise to switch the machine ON



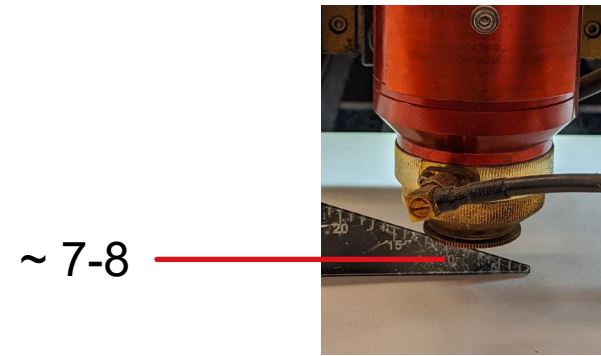
2 Wait for the system to boot, then press the Reset button



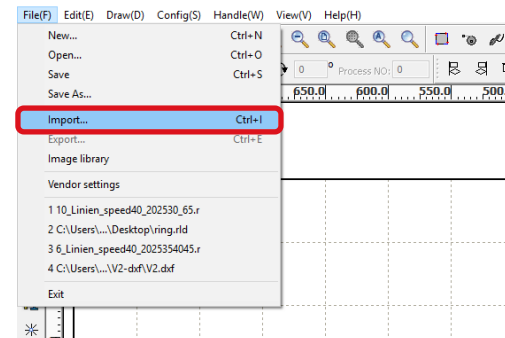
3 Insert the key and turn it clockwise to turn the laser ON



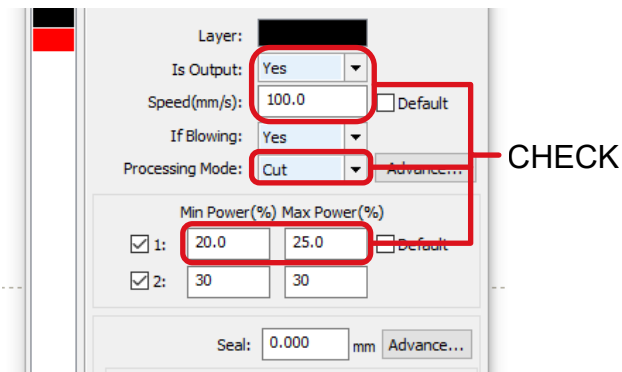
4 Put the material inside, move the laser above the material and check the focus area



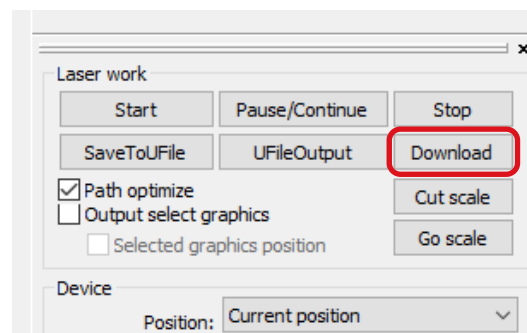
5 Open the MetalCut software and import your file



6 Check the settings for each layer



7 Download the file to the laser and give it a short name



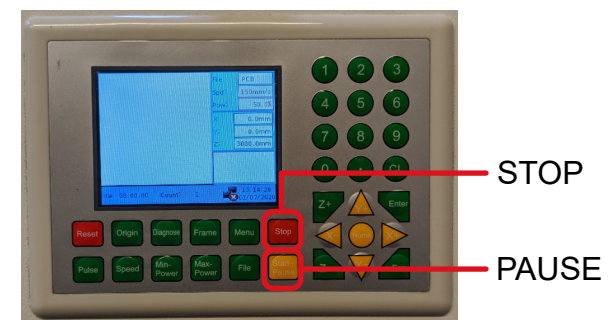
8 Move the laser to the origin point and press "Origin" button, then press "Frame" button to check the boundaries



9 Turn the exhaust system and press "Start"



10 To pause the job press "Start-Pause" button to completely stop the job press "Stop"



11 After the job is done turn off the exhaust system, clean the laser from all the leftovers

