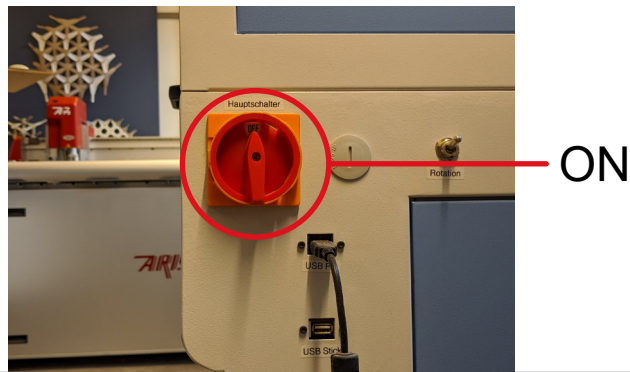


STEP-BY-STEP INSTRUCTIONS

GS 6090 100W Small LASERCUTTER

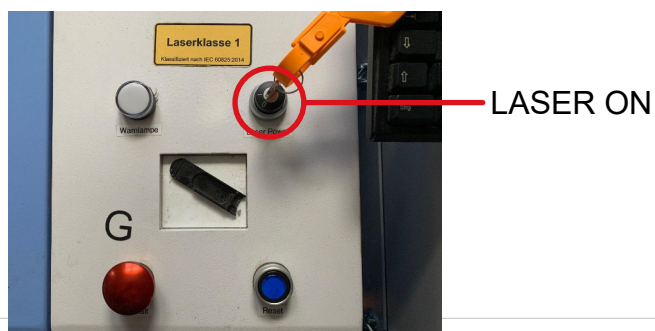
1 Turn the red switch clockwise to switch the machine ON



2 Wait for the system to boot, then press the Reset button



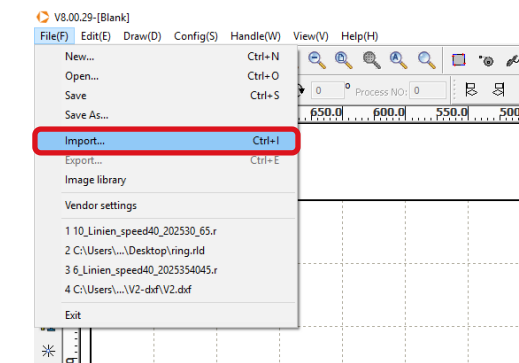
3 Insert the key and turn it clockwise to turn the laser ON



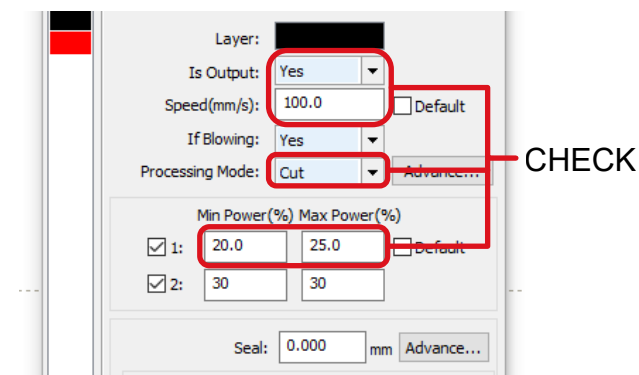
4 Press Menu then move the plate up till the sensor detects it and stops



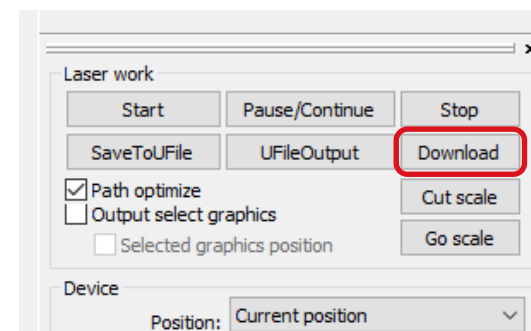
5 Open the RDWorks software and import your file



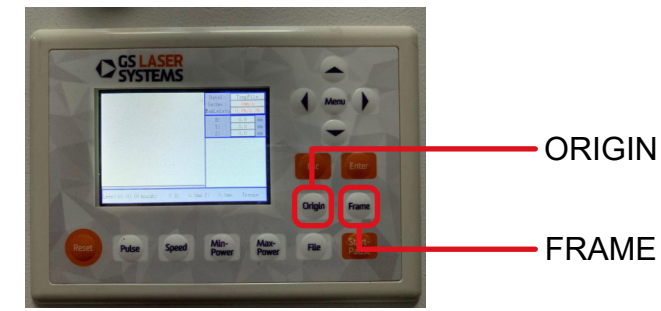
6 Check the settings for each layer



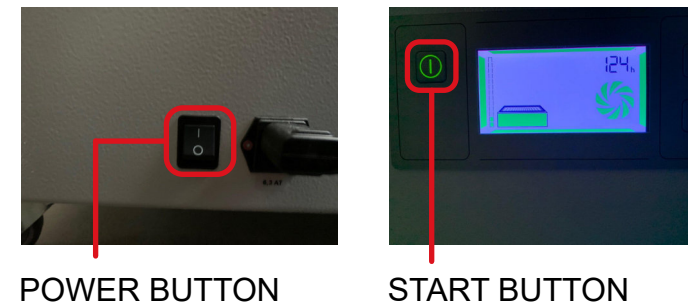
7 Download the file to the laser and give it a short name. Around 5 Letters, no special characters



8 Move the laser to the origin point and press the "Origin" button, then press the "Frame" button to check the boundaries



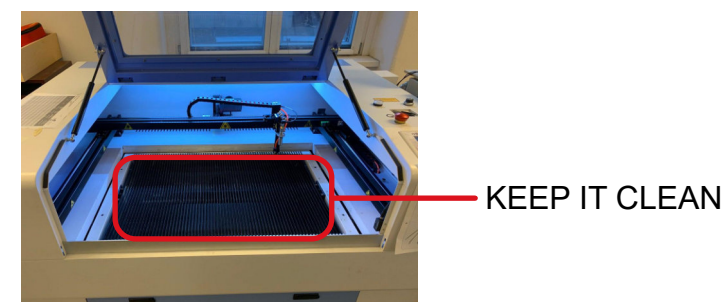
9 Power on the exhaust system and press the green Start button. Check that the status on the display is green. During breaks turn of by pressing the Start Button



10 To pause the job press "Start-Pause" button. To stop the job completely press the "Reset" button



11 After the job is done turn the exhaust system in standby mode and turn the key leftwise to switch off the lasers powersupply.



12 Proof the dehumitifer and empty the watertank in the back of the machine by pressing the lower tip.

